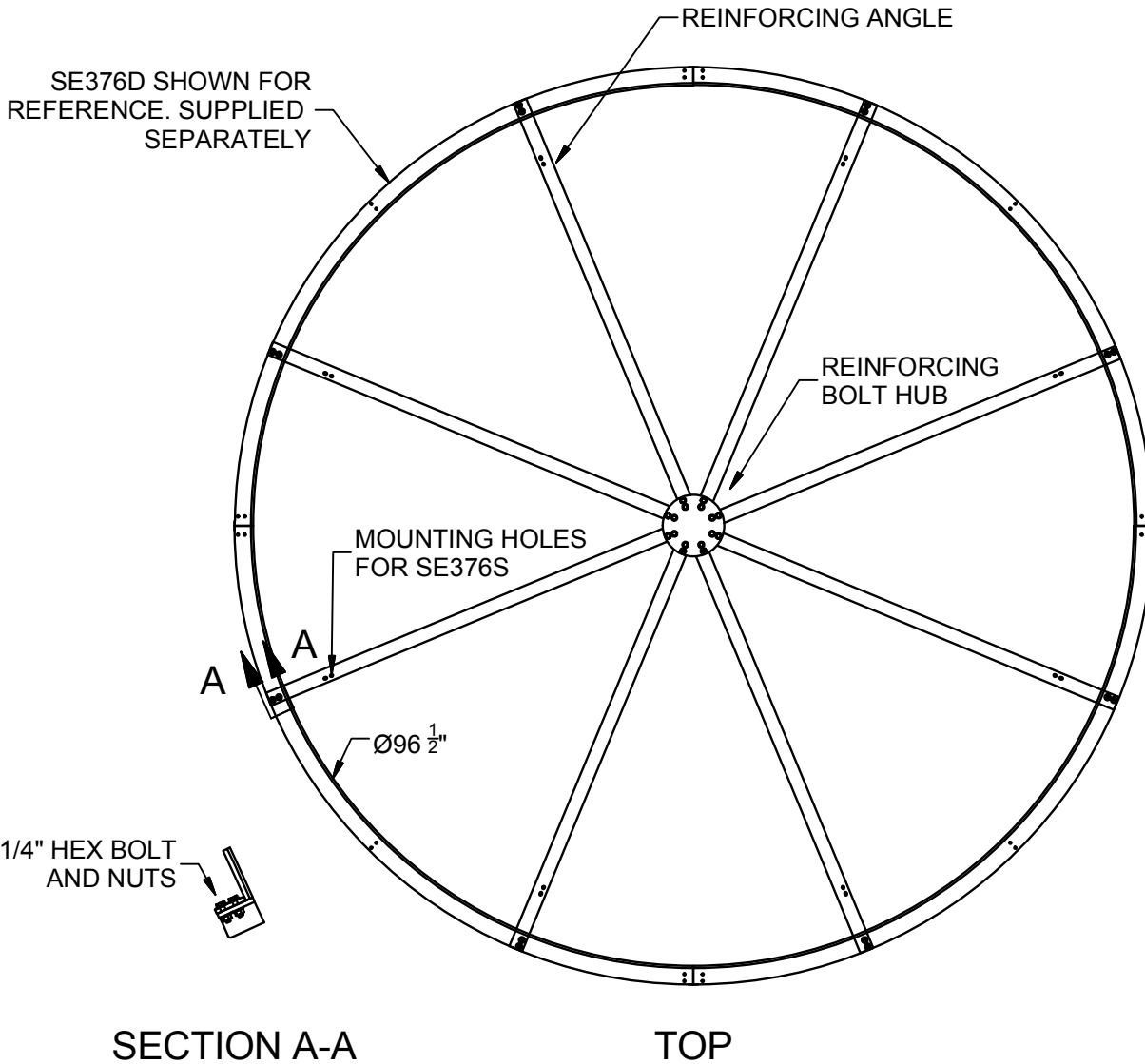


SE377D ALUMINUM SHOT/HAMMER CIRCLE CROSS BRACING (FOR 3/4" DEPRESSED PAD)

SPECIFICATIONS

- Designed to reinforce either a SE376S or SE376D throw circle
- Consists of eight pieces of reinforcing angle fabricated from 1.5" x 1.5" x 0.25" Aluminum 5052-H32 and one 0.25" reinforcing bolt hub
- Meets NFSHSA, NCAA, and IAAF specifications



PRODUCT DETAIL © 2018 ABT, Inc.

SE377D ALUMINUM SHOT/HAMMER CIRCLE CROSS BRACING

PART:

SE377D

REV: 00
6/20/2018

 **SportsEdge**
A Division of ABT, Inc.
P.O. Box 837 / 259 Murdock Road
Troutman, NC 28166
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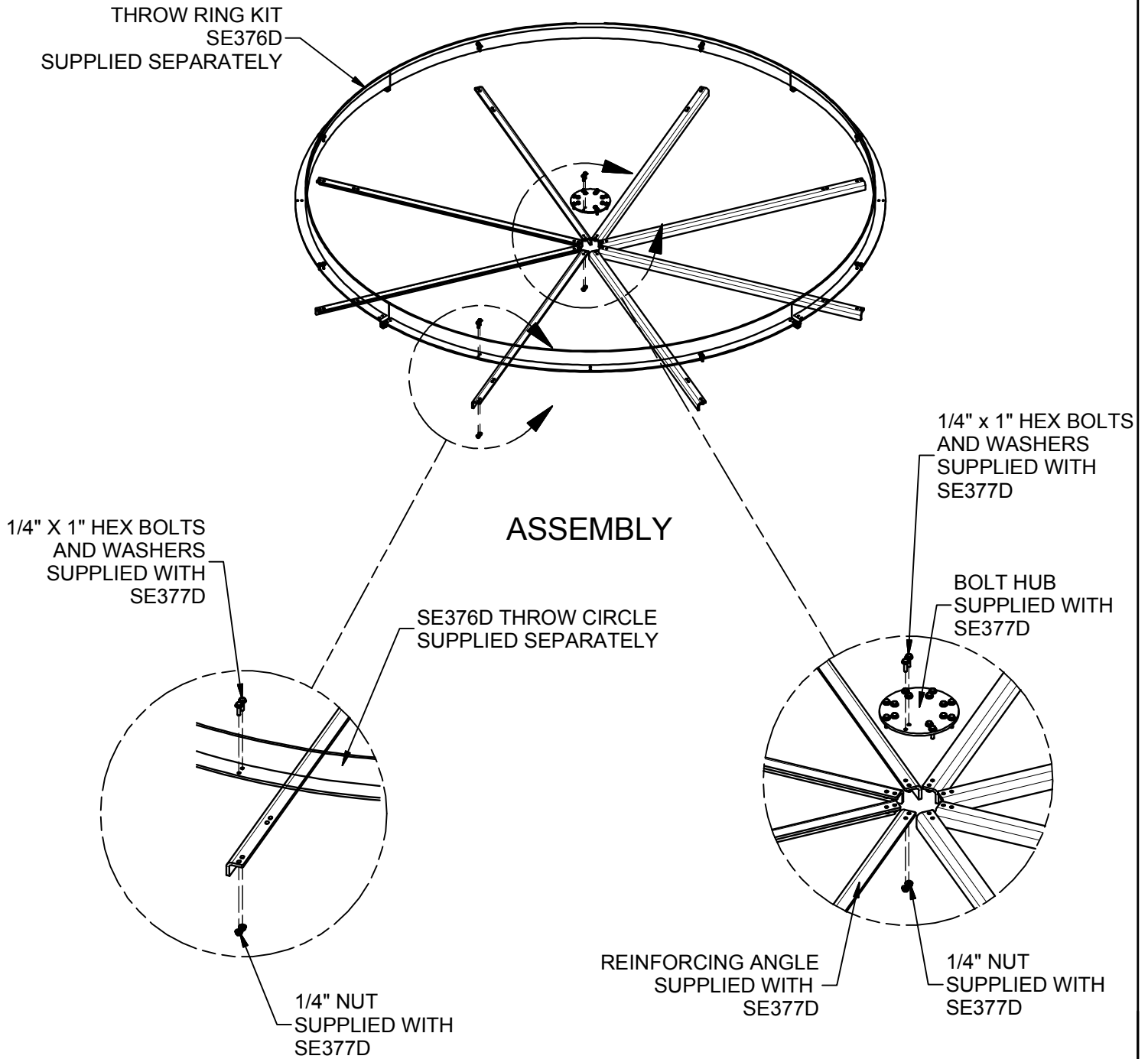
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ASSEMBLY INSTRUCTIONS

1. Lay circle sections out end to end on a flat surface. Check to ensure that the upper edges of both sections are flush with each other. Using 1/4" x 1" hex bolts, washers, and nuts, secure the sections together.

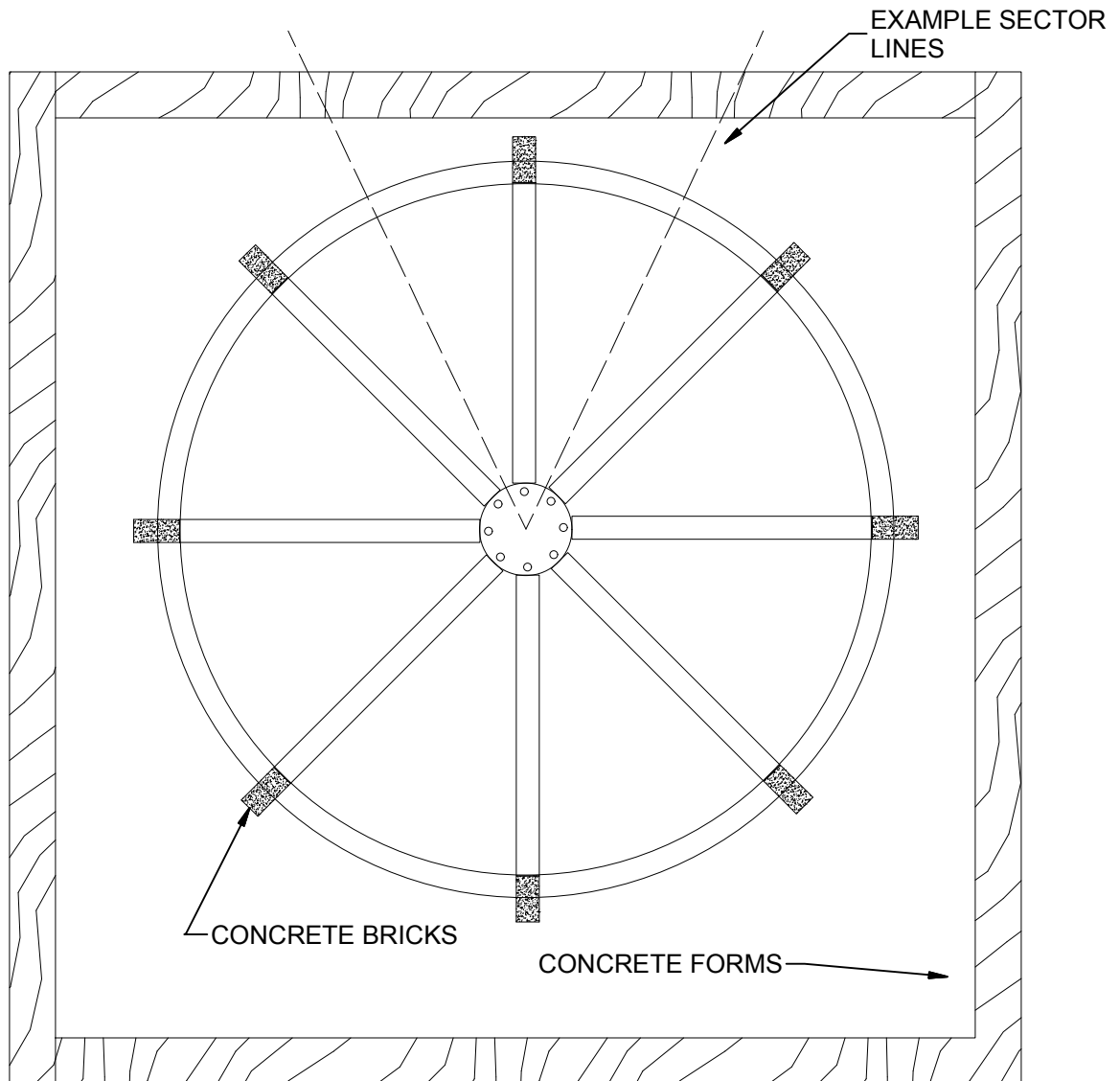
2. Secure the reinforcing angles to the throw circle and the bolt hub using 1/4" x 1" hex bolts, washers, and nuts.



FORMS PLACEMENT

1. Locate the center of the circle and the pad with respect to the track and mark the required sector lines to properly orient the pad.

2. Position the forms as shown. The top of the forms should be leveled $\frac{3}{4}$ " [19mm] above the desired throwing surface height. Rules require the throwing surface to be on the same level as the landing area.



NOTE: ORIENT CIRCLE TO THROWING SECTOR

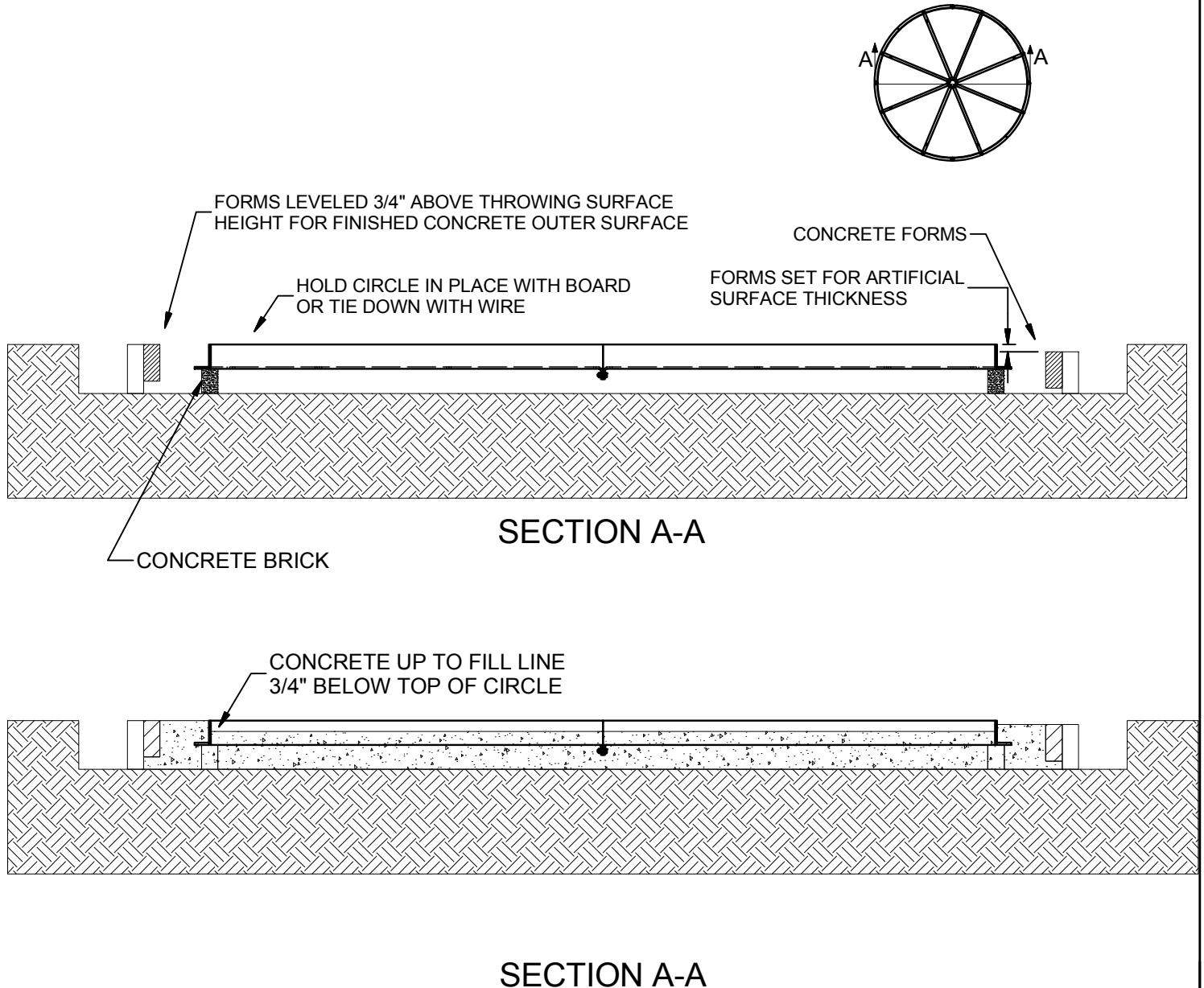
NOTICE: All installations should be done by experienced contractors and in accord with all applicable codes, laws and regulations. Suggested installation instructions herein are illustrative only and should be adapted to suit local requirements. SportsEdge is not responsible for the manner in which these products are installed.

INSTRUCTIONS FOR SETTING CIRCLE AND POURING PAD

1. Position the circle in the center of the forms as shown in section A-A. The top edge of the circle must be held even with the top of the forms. If artificial track surface is to be installed around the circle, the top edge of the circle must be even with this surface. The circle forms should be lowered to match the thickness of the surface to be installed.

2. If required, install a drain. Position the drain to the side of the circle according to local requirements. Drains must not interfere with the athlete's throw.

3. Pour and level concrete in the center of the circle $3/4"$ [19mm] below the top edge of the circle. Finish pouring concrete outside the circle to the top of the circle or to the required level for an artificial surface.



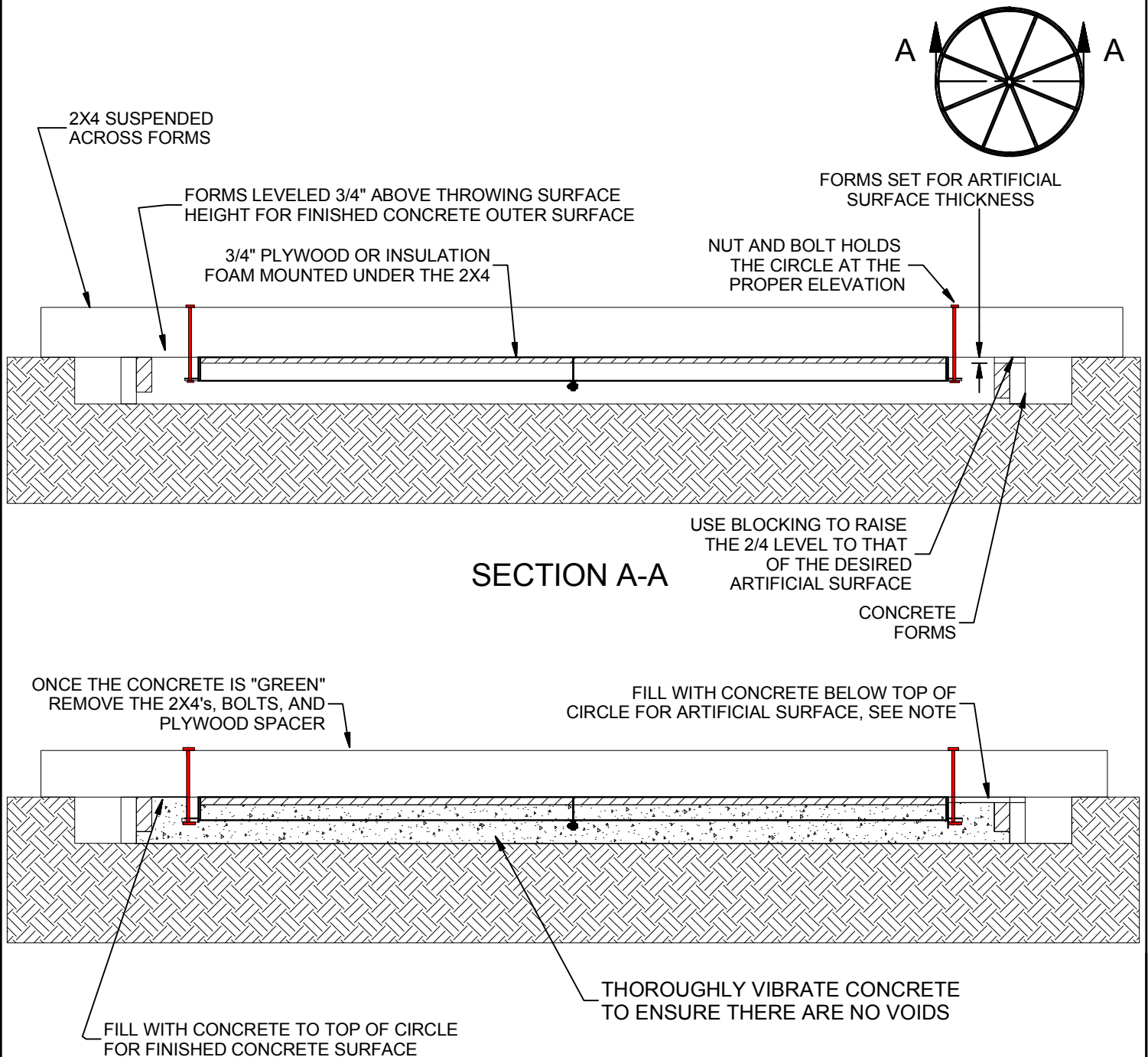
NOTE: FOR ARTIFICIAL TRACK SURFACES, THE DISTANCE THE CONCRETE IS FINISHED BELOW THE TOP OF THE CIRCLE SHOULD MATCH THE THICKNESS OF THE SURFACE TO BE INSTALLED.

ALTERNATE INSTRUCTIONS FOR SETTING CIRCLE AND POURING PAD

1. Position the circle in the center of the forms as shown in section A-A #1. The top edge of the circle must be held even with the top of the forms. If artificial track surface is to be installed around the circle, the top edge of the circle must be even with this surface. The circle forms should be lowered to match the thickness of the surface to be installed.

2. If required, install a drain. Position the drain to the side of the circle according to local requirements. Drains must not interfere with the athlete's throw.

3. Pour concrete outside of the circle and vibrate thoroughly to ensure there are voids under the plywood spacer. Finish pouring concrete outside the circle to the top of the circle or to the required level for an artificial surface.



NOTE: FOR ARTIFICIAL TRACK SURFACES, THE DISTANCE THE CONCRETE IS FINISHED BELOW THE TOP OF THE CIRCLE SHOULD MATCH THE THICKNESS OF THE SURFACE TO BE INSTALLED.